## Composites



# **Soric**<sup>®</sup>**TF**

#### Lantor Soric<sup>®</sup> TF

- The cost effective solution for closed mould processes
- Is used as core material, infusion medium and/or print blocker
- Is a pressure stable polyester nonwoven and compatible with all regular types of resins, including Polyester, Vinylester, Phenolic and Epoxy
- Is suitable for closed mould processes, including Infusion, RTM Light, RTM Heavy

#### Applications Lantor Soric\* TF

- Marine: hulls, decks and structures of boats and yachts
- Transportation: parts and panels of cars, trailers, trucks and RV's
- Mass transit: interior and exterior of trains, light rail and buses
- Leisure: kayaks, surfboards, pools and tubs
- Industrial: cladding panels, fans, containers and tanks
- Wind Energy: nacelle covers and spinners

Properties		TF 1.5	TF 2	TF 3
Thickness	mm	1,5	2,0	3,0
Thickness loss at 0,8 bar	%	<25	<25	<25
Roll length	m	120	80	50
Roll width	m	1,27	1,27	1,27
Max processing temper	ature °C	170	170	170
Dry weight	g/m²	90	120	160
Resin uptake	kg/m²	0,8	1,0	1,4
Density impregnated	kg∕m³	700	700	700

Mechanical properties*	unit	value	test method
Flexural strength	MPa	19	ASTM D790
Flexural modules	MPa	1500	ASTM D790
Tensile strength across layers	MPa	7	ASTM C297
Compression strength: 10% strain	MPa	4	ISO 844
Shear strength	MPa	7	ASTM C273-61
Shear modules	MPa	34	ASTM C273-61

\* Typical mechanical properties of Lantor Soric<sup>®</sup>TF 2 impregnated with unsaturated polyester resin

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